This Page Is Inserted by IFW Operations and is not a part of the Official Record

BEST AVAILABLE IMAGES

Defective images within this document are accurate representations of the original documents submitted by the applicant.

Defects in the images may include (but are not limited to):

- BLACK BORDERS
- TEXT CUT OFF AT TOP, BOTTOM OR SIDES
- FADED TEXT
- ILLEGIBLE TEXT
- SKEWED/SLANTED IMAGES
- COLORED PHOTOS
- BLACK OR VERY BLACK AND WHITE DARK PHOTOS
- GRAY SCALE DOCUMENTS

IMAGES ARE BEST AVAILABLE COPY.

As rescanning documents will not correct images, please do not report the images to the Image Problem Mailbox.

Eur päisches Patentamt

Europ an Patent Office

Office urop en des brivet



(ii) EP 1 010 551 A2

(12)

EUROPEAN PATENT APPLICATION

(43) Date of publication: 21.06.2000 Bulletin 2000/25

(51) Int CI.7: B60C 11/12, B60C 11/11

(21) Application number: 993,10031.2

(22) Date of filing: 13.12.1999

(84) Designated Contracting States:

AT BE CH CY DE DK ES FI FR GB GR IE IT LI LU

MC NL PT SE

Designated Extension States:

AL LT LV MK RO SI

(30) Priority: 14.12.1998 JP 35516698

(71) Applicant: BRIDGESTONE CORPORATION Tokyo 104-0031 (JP)

(72) Inventor: Saito, Osamu Chuo-ku, Tokyo 104-0031 (JP)

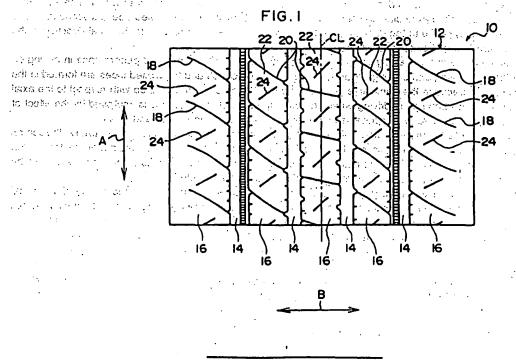
(74) Representative: Whalley, Kevin MARKS & CLERK, 57-60 Lincoln's Inn Fields London WC2A 3LS (GB)

(54) Pneumatic tire

18 8 18 18 18 18 18

(57) In a pneumatic tire comprising a tread which comprises a row of a plurality of blocks divided in the circumferential direction of the fire, a closed sipe 24 is disposed at an approximately central portion of the block 22 and is inclined in a direction opposite to a direction of transverse grooves 20 with respect to an axial direction of the tire. Improved performance in driving on wet roads can be exhibited due to the transverse grooves 20 and the closed sipes 24. Because the closed sipe 24 is disposed at an approximately central portion of the

block 22, pressure from the road surface can be dispersed to both sides of the closed sipe 24, and high pressure from the road surface at the central portion of the block can be reduced. Because the closed sip 24 is disposed so as to be inclined in the direction opposite to the direction of the transverse grooves 20 with respect to the axial direction of the tire, sufficient rigidity of the block can be maintained, deformation at a time of contact with the road surface can be suppressed, and rolling resistance can be reduced.



D scripti n

5

10

15

30

35

40

45

55

BACKGROUND OF THE INVENTION

Field of the Invention

[0001] The present invention relates to a pneumatic tire in which, at the tread of the pneumatic tire, land portions, which extend in the circumferential direction of the tire and are separated by a plurality of main grooves extending in the circumferential direction of the tire, are separated into a plurality of blocks by grooves extending in a direction intersecting the circumferential direction of the tire.

Description of the Related Art

[0002] Pneumatic tires have been known in which, at the tire tread, land portions, which extend in the circumferential direction of the tire and are separated by a plurality of main grooves extending in the circumferential direction of the tire, are divided by plural grooves extending in a direction intersecting the circumferential direction of the tire.

[0003] It has also been known that performance of a tire in driving on wet roads can be improved by forming sipes in the tread or by increasing the negative ratio (the fraction of depressed portions) in the tread.

[0004] It has also been known that rolling resistance of a tire can be reduced by enhancing rigidity of land portions of the tread by not forming sipes or other methods, so as to suppress deformation.

[0005] However, when sipes are formed to an excessive degree to improve performance in driving on wet roads, a problem arises in that, although the edge component increases, the rigidity of the blocks decreases which causes a deterioration in the road-contacting property of the blocks and sufficient force is not generated.

[0006] When sipes are formed to an excessive degree, another problem arises in that deformation of the blocks increases and thus rolling resistance increases. Therefore, in conventional tires, it has not been possible to simultaneously achieve improved performance in driving on wet roads and reduced rolling resistance.

SUMMARY OF THE INVENTION

[0007] The present invention has been made to overcome the above problems, and an object of the present invention is to provide a pneumatic tire which can exhibit improved performance in driving on wet roads and reduced rolling resistance simultaneously.

[0008] In the pneumatic tire of the first aspect of the present invention, a tread comprises a plurality of main grooves extending in a discumferential direction of the tire and a plurality of land portions separated by the plurality of main grooves, said land portion comprising a row of a plurality of blocks divided in the circumferential direction of the tire by a plurality of transverse grooves which are open to main grooves at both sides in an axial direction of the tire, wherein the block has a closed sipe which is disposed at an approximately central portion of the block and whose both longitudinal direction end portions are located inside the block, the transverse grooves are disposed so as to be inclined in one direction with respect to the axial direction of the tire in one land portion, and the closed sipe is disposed so as to be inclined in a direction opposite to the direction of the transverse grooves with respect to the axial direction of the tire.

[0009] The pneumatic tire of the first aspect of the present invention exhibits improved performance in driving on wet roads at the time of driving and breking because the transverse grooves and the closed sipes are formed in the land portions. Moreover, because the transverse grooves and the closed sipes are inclined with respect to the axial direction of the tire, the performance in driving on wet roads at the time of making turns is improved by the effect of the tire circumferential direction edge components of the transverse grooves and the closed sipes.

[0010] When a block contacts the road surface, the pressure from the road surface tends to concentrate at the central portion of the block. However, the pneumatic tire of the first aspect has a closed sipe at an approximately central portion of the block. Therefore, the pressure from the road surface can be dispersed to both sides of the closed sipe and the high pressure from the road surface at the central portion of the block can be reduced.

[0011] In general, it is inevitable that formation of a sipe in a block causes a decrease in the rigidity of the block. However, when the sipe is formed in a manner such that the sipe is a closed sipe having both end portions located inside the block and is disposed parallel to the axial direction of the tire or inclined in the direction opposite to the direction of the transverse grooves with respect to the axial direction of the tire, the geometrical moment of inertia of the block can be maintained and sufficient rigidity of the block can be maintained, or, in other words, an excessive decrease in the rigidity of the block can be prevented.

[0012] Therefore, in the pneumatic tire of the first aspect, deformation of the blocks due to contact with the road surface can be suppressed, and rolling resistance can be reduced.

त्याम सामास्य (द्वा<mark>र्</mark>के काल म्यान्यसम्

[0013] When a so-called open sipe having both end portions open to the sides of a block is formed in the block, the block is completely divided into portions and the rigidity of the block decreases to a great extent. Therefore, deformation of the block due to contact with the road surface increases and rolling resistance increases.

[0014] Even when a closed sipe is formed in a block, if the closed sipe is disposed in the same direction as that of the transverse grooves dividing the respective blocks, the rigidity of the block decreases, deformation of the block due to contact with the road surface increases, and rolling resistance increases.

[0015] In the pneumatic tire of the second aspect of the present invention in the pneumatic tire of the first aspect of the present invention, an angle between the transverse groove and the axial direction of the tire is 60° or less and an angle between the closed sipe and the axial direction of the tire is 60° or less.

[0016] When the angle between the transverse groove and the axial direction of the tire exceeds 60°, corner portions of the block have an excessively sharp angle which causes a decrease in the rigidity of the block. Deformation of the block due to contact with the road surface increases and rolling resistance increases, which is not preferable. The block also tends to deform in the axial direction of the tire due to the side force. Therefore, such angles are not preferable.

[0017] When the angle between the closed sipe and the axial direction of the tire exceeds 60°, even if the length in the longitudinal direction of the sipe is increased, the edge components in the axial direction of the tire which are

the longitudinal direction of the sipe is increased, the edge components in the axial direction of the tire which are required to obtain satisfactory performance in driving on wet roads at the time of braking and driving decrease (to one half or less). Therefore, such angles are not preferable.

[0018] Therefore, it is preferable that the angle between the transverse groove and the axial direction of the tire is 60° or less and the angle between the closed sipe and the axial direction of the tire is 60° or less, in order to simultaneously obtain sufficient rigidity of the block and improved performances in driving on wet roads at the times of making turns, driving and braking.

[0019] In the pneumatic tire of the third aspect of the present invention in the pneumatic tires of either of the first aspect or the second aspect of the present invention, given that the dimension of the closed sipe along the axial direction of the tire is represented by Wb and the dimension of the land portion along the axial direction of the tire is represented by Wa, Wb and Wa satisfy the relation Wb≤2/3Wa.

[0020] When the dimension Wb of the closed sipe along the axial direction of the tire exceeds 2/3 of the dimension Wa of the land portion along the axial direction of the tire, rigidity of the block excessively decreases, deformation of the block at the time of contact with the road surface increases, and rolling resistance increases. Therefore, such a condition is not preferable.

[0021] Accordingly, it is preferable that the relation Wb≦2/3Wa is satisfied to maintain sufficient rigidity of the block.
[0022] In the pneumatic tire of the fourth aspect of the present invention in any of the pneumatic tires of the first aspect, the second aspect and the third aspect of the present invention, given that a depth of the closed sipe is represented by h and a depth of the main groove is represented by H, h and H satisfy the relation (3/10)H≤h≤(8/10)H.

[0023] When the depth h of the closed sipe is smaller than 3/10 of the depth H of the main groove, the ability to reduce the high pressure from the road surface at the central portion of the block deteriorates. Therefore, such a condition is not preferable.

[0024] When the depth h of the closed sipe exceeds 8/10 of the depth H of the main groove, the rigidity of the block excessively decreases. Therefore, deformation of the block at the time of contact with the road surface increases, and rolling resistance increases. Therefore, such a condition is not preferable.

[0025] Therefore, it is preferable that the relation (3/10)H≤h≤(8/10)H is satisfied to maintain sufficient rigidity of the block while the high pressure from the road surface at the central portion of the block is reliably reduced.

[0026] In the pneumatic tire of the fifth aspect of the present invention in any of the pneumatic tires of the first aspect, the second aspect, the third aspect and the fourth aspect of the present invention, a width of the closed sipe is 2.0 mm or less.

[0027]: An excessive decrease in the rigidity of the block can be prevented by keeping the width of the closed sipe at 2.0 mm or less.

[0028] When the width of the closed sipe exceeds 2.0 mm, the rigidity of the block excessively decreases, deformation of the block at the time of contact with the road surface increases, and rolling resistance increases. Therefore, such a condition is not preferable.

[0029] In the pneumatic tire of the sixth aspect of the present invention in any of the pneumatic tires of the first aspect, the second aspect, the third aspect, the fourth aspect and the fifth aspect of the present invention, the closed sipe is formed along a shorter diagonal line of diagonal lines of the block.

[0030]. By forming the closed sipe along the shorter diagonal line of the diagonal lines of the block, the high rigidity of the block can be maintained.

BRIEF DESCRIPTION OF THE DRAWINGS

. . . .

25

35

[0031] Figure 1 is a plan view illustrating a tread of a pneumatic tire of an embodiment of the pr sent invention.

portion at the center of the tread in the transverse direction of the tire.

[0073] In Table 1, angle β for the tire of prior art 1 means the angle between the sipe 26 and the axial direction of the tire and the negative sign "-" indicates that the sipe is inclined in the same direction as that of the angle α . Angle β for the tire of prior art 2 means the angle between the sipe 28 and the axial direction of the tire.

Table 1

	Tire of prior art 1 Wa			Tire of prior art 2			Tire of Example 0.5Wa		
Wb									
Land portion	center	second	shouldder	center	second	shoulder	center	second :	shoulde
Transverse groove α (degrees)	10	30	35	10	30	35	10	30 .	35
Sipe β (degrees)	• •	, 25 to 45			-10 to -35	5	•	28 to 39	,
Width of sipe (mm)	1.0			1.0			1.0		
Depth of sipe (mm)	•	. 10	• •		10		• •	10 :	
Depth of main groove (mm)		14			14		1	14	
Performance In driving on wet roads	100			95			120		
Rolling resistance (index)	•	100	\ -		110			90	

[0074] The results of the tests show that the tire of the Example to which the present invention was applied exhibited improved performance in driving on wet roads and smaller rolling resistance than those of the tires of the prior arts.

[0075] As described above, the pneumatic tire of the present invention exhibits the advantageous effect that improved performance in driving on wet roads and reduced rolling resistance are simultaneously exhibited due to the structure described above.

(4800) (7-04

5/1080

Claims of war a grant table on the spectros of

5

10

15

20

25

30

45

50

55

1. A pneumatic tire comprising a tread which comprises a plurality of main grooves extending in a circumferential direction of the lire and a plurality of land portions separated by the plurality of main grooves, said land portion comprising a row of a plurality of blocks divided in the circumferential direction of the tire by a plurality of transverse grooves which are open to main grooves at both sides in an axial direction of the tire.

and the company of the following property

wherein the block has a closed sipe which is disposed at an approximately central portion of the block and whose both longitudinal direction end portions are located inside the block.

the transverse grooves are disposed so as to be inclined in one direction with respect to the axial direction of the tire in one land portion, and

the closed sipe is disposed so as to be inclined in a direction opposite to the direction of the transverse grooves with respect to the axial direction of the tire or is disposed parallel to the axial direction of the tire.

- 2. A pneumatic tire according to Claim 1, wherein an angle between the transverse groove and the axial direction of the tire is 60° or less and an angle between the closed sipe and the axial direction of the tire is 60° or less.
- 3. A pneumatic tire according to either of Claims 1 and 2, wherein, given that a dimension of the closed sipe along the axial direction of the tire is represented by Wb and a dimension of the land portion along the axial direction of

EP 1 010 551 A2

the tire is represented by Wa, Wb and Wa satisfy the relation Wb≦2/3Wa.

10

15

. 20

25

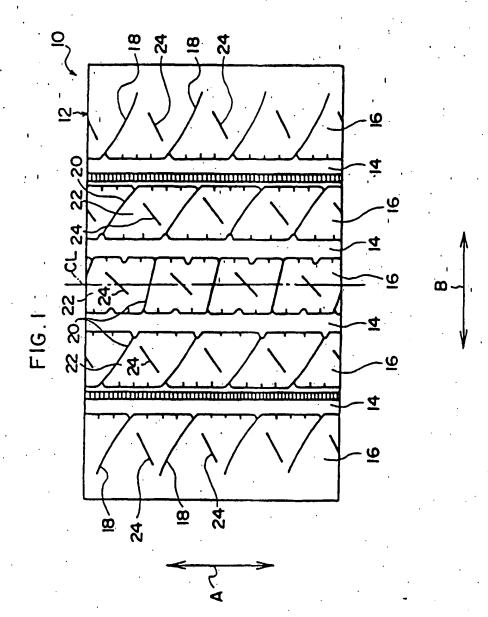
30

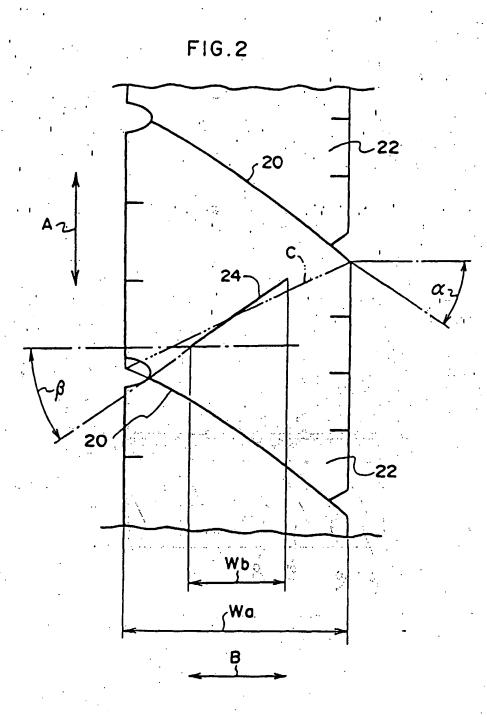
35

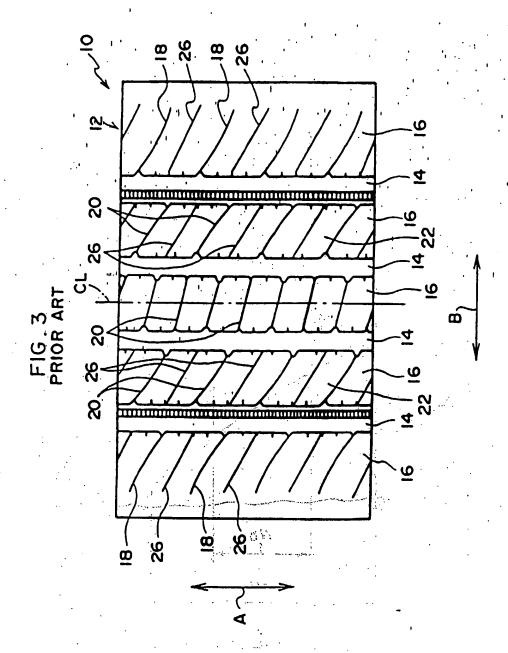
40

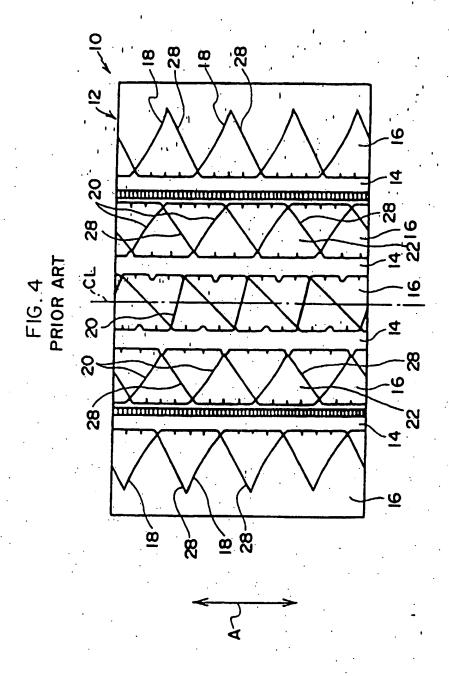
55

- 4. A pneumatic tire according to any of Claims 1, 2 and 3, wherein, given that a depth of the closed sipe is represented by h and a depth of the main groove is represented by H, h and H satisfy the relation (3/10)H≤h≤ (8/10)H.
- 5. A pneumatic tire according to any of Claims 1, 2, 3 and 4, wherein a width of the closed sipe is 2.0 mm or less.
- 6. A pneumatic tire according to any of Claims 1, 2, 3, 4 and 5, wherein the closed sipe is formed along a shorter diagonal line of diagonal lines of the block.









THIS PAGE BLANK (USPTO)

(ii) EP 1 010 551 A3

(12)

EUROPEAN PATENT APPLICATION

- (88) Date of publication A3: 29.08.2001 Bulletin 2001/35
- (43) Date of publication A2:
- (21) Application number: 99310031.2

21.06.2000 Bulletin 2000/25

- (22) Date of filing: 13,12.1999
- (84) Designated Contracting States: '
 AT BE CH CY DE DK ES FI FR GB GR IE IT LI LU
 MC NL PT SE
 Designated Extension States:
 AL LT LV MK RO SI
- (30) Priority: 14.12.1998 JP 35516698
- (71) Applicant: BRIDGESTONE CORPORATION
 Tokyo 104-0031 (JP)

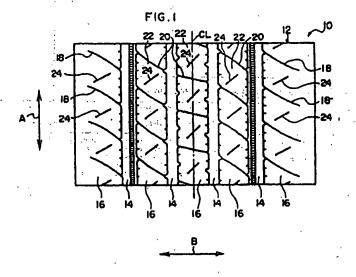
(51) Int CI.7: **B60C 11/12**, B60C 11/11

- (72) Inventor: Saito, Osamu Chuo-ku, Tokyo 104-0031 (JP)
- (74) Representative: Whalley, Kevin
 MARKS & CLERK,
 57-60 Lincoln's inn Fields
 London WC2A 3LS (GB)

(54) Pneumatic tire

(57) In a pneumatic tire comprising a tread which comprises a row of a plurality of blocks divided in the circumferential direction of the tire, a closed sipe 24 is disposed at an approximately central portion of the block, 22 and is inclined in a direction opposite to a direction of transverse grooves 20 with respect to an axial direction of the tire. Improved performance in driving on wet roads can be exhibited due to the transverse grooves 20 and the closed sipes 24. Because the closed sipe 24 is disposed at an approximately central portion of the

block 22, pressure from the road surface can be dispersed to both sides of the closed sipe 24, and high pressure from the road surface at the central portion of the block can be reduced. Because the closed sipe 24 is disposed so as to be inclined in the direction opposit to the direction of the transverse grooves 20 with respect to the axial direction of the tire, sufficient rigidity of th block can be maintained, deformation at a time of contact with the road surface can be suppressed, and rolling resistance can be reduced.





EUROPEAN SEARCH REPORT

Application Number

	DOCUMENTS CONSIDERED TO BE RELE	VANT			
Category	Citation of document with indication, where appropriate, of relevant passages		Relevant to claim	CLASSIFICATION OF TH APPLICATION (INLC.17	
X	PATENT ABSTRACTS OF JAPAN vol. 014, no. 276 (M-0984), 14 June 1990 (1990-06-14)	. 1	-3,6	B60C11/12 B60C11/11	
	-& JP 02 081773 A (BRIDGESTONE CORP) 22 March 1990 (1990-03-22)	,	,	'	
Y	* abstract * * figure 5 *	. 4	,5		
Y	US 5 109 901 A (MIYAMOTO KENJI ET A 5 May 1992 (1992-05-05)	L) 4	,5		
A ' '	* claims 1-3,6 * * figure 1 *	1	∸ 3 '	•	•
χ	PATENT ABSTRACTS OF JAPAN vol. 018, no. 292 (M-1615), 3 June 1994 (1994-06-03)	1	,3	•	
	& JP 06 055911 A (TOYO TIRE & RUBBER LTD), 1 March 1994 (1994-03-01) * abstract *	СО			
Ε .	WO 01 08906 A (FUKUNAGA TAKAYUKI		-6	TECHNICAL FIELDS SEARCHED (Int.CI.	
	;MATSUZAKI JUN (JP); ISHIYAMA MAKOTO BRIDG) 8 February 2001 (2001-02-08) * the whole document *	(JP); :		B60C	·,
Α .	EP 0 865 943 A (BRIDGESTONE CORP) 23 September 1998 (1998-09-23) * page 4, line 15 - line 20 *	1			
	* figure 1 * 1	• •		÷.	
				* * *	•
				•	
				-	
	The present search report has been drawn up for all claims				
	Place of search Date of completion of the	• 84810h		Examines	_
ŧ	THE HAGUE 9 July 200	1 :	B1bc	ollet-Ruche, D	
X : partk Y : partk docum	cutarly relevant if taken alone E: earlie cutarly relevant if combined with another D: docu	y or principle ur r patent docum the filing date ment clied in th ment clied for o	ent, but publis e application ther reasons	ivention hed on, or	
O: non-		ber of the same	patent family	corresponding	

OPA 1800 00 to 00

ANNEX TO THE EUROPEAN SEARCH REPORT ON EUROPEAN PATENT APPLICATION NO.

EP 99 31 0031

This annex lists the patent family members relating to the patent documents cited in the above-mentioned European search report. The members are as contained in the European Patent Office EDP (ile on The European Patent Office is in no way liable for these particulars which are merely given for the purpose of information.

09-07-2001

	•			• • •
	Patent document dted in search repr		Publication date	Patent tamily . Publication member(s) date
	JP 02081773	A.	22-03-1990	NONE
•	US 5109901'	A	05-05-1992	JP 63279905 A 17-11-1988
	JP 06055911	Α	01-03-1994	NONE
	WO 0108906	A	08-02-2001	NONE
	EP 0865943	A	23-09-1998	JP 10258613 A 29-09-1998

For more details about this annex : see Official Journal of the European Patent Office, No. 12/82